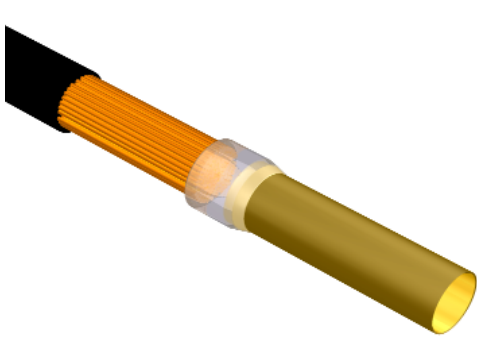


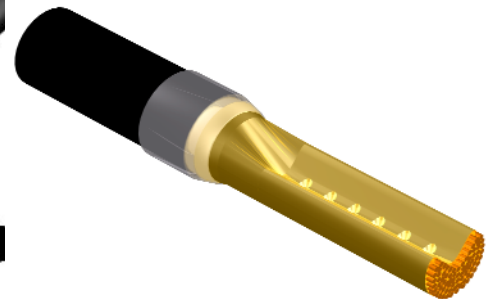
WBT's crimping technique has been designed to ensure a high quality and durable crimp. For the procedure itself one must strip the desired cable and insert it into the proper crimp sleeve size. Then, carefully place the wire and sleeve into the proper slot on the crimper and apply a powerful squeeze. WBT's unique crimp tool design creates a crescent shaped crimp which forces the wire to flow together, thus creating the illusion of a single strand of wire. Trim the sleeve, including the wire, to the desired length to fit the application. When using one of WBT's solderless connectors simply loosen the set screw on the connector then insert the crimped end of the cable into the connector and tighten using the patented Torx™ bit.



Wire is stripped and the appropriate size crimp sleeve is slid onto the strands.



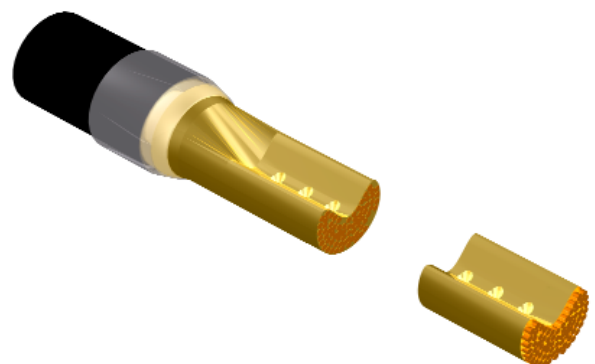
Sleeve is then crimped onto wire with crimping pliers.



The result should look like this.



Use WBT-0499 cutters to trim crimped wire end to fit in WBT™ crimp technique connector.



Crimped cable end ready for use in WBT™ crimp technique connectors.